PARACOL SUPERGLUE F

CHARACTERISTICS

- One-component ethyl-cyanoacrylate adhesive
- Fast cure on the majority of industrial surfaces
- Medium viscosity adhesive (fluid)
- Cures very rapidly at room temperature
- Excellent humidity resistance
- Maintains its strength at low temperatures
- Solvent free

APPLICATIONS

- Suitable for bonding plastics, rubber, wood, paper, leather, metal
- Plastics which are hard to bond, such as PP, PE, PTFE and silicone rubbers, use the **Paracol Superglue F** in combination with the **Paracol Superglue Primer**.

TECHNICAL CHARACTERISTICS	
Base	Mixture of ethyl cyanoacrylate
Appearance	Transparent
Flash point	> 85°C
Viscosity at 25°C	100 mPa.s
Specific gravity	1,06
Temperature resistance	-50°C - +80°C
Rate of cure	3 - 20 sec
Shelf life, in the original packing in a dry place between +5°C and +25°C	Min. 12 months
Tensile strength (ISO 6922)	21 N/mm^2

PACKING
10 bottles of 20 g/box

METHOD OF USE

Preparation

All surfaces to be bonded should be degreased with a solvent such as acetone**,** MEC.

Application

- Apply a drop to one of the surfaces to be bonded
- Assemble immediately, light contact pressure is needed to prevent movement and minimize bond gap
- Cure can be achieved within 10 seconds in most cases
- The maximum strength is achieved after 24 hours

SAFETY

Safety data sheet available on request

DL CHEMICALS Since 1936 Manufacturer of Sealants

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